

VHM - SLITTING SAWS

We offer VHM slitting saws as blank finished versions with fine theet (tooth form A) or rough teeth (tooth form B) according to DIN 1840. The width of the slitting saws are hollow ground with an excellent quality. Customized diameters are manufactured according to application's specific requirements.



Outside-Ø (mm)	15	20	25	30	40	50	63	80	100	125	150	160													
Bore (mm)	5	5	8	8	10	13	16	22	22	22	32	32													
Width (mm)	Number of teeth																								
	Form		Form		Form		Form		Form		Form		Form		Form		Form		Form		Form		Form		
	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	
0,1	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x	x	x	x	x
0,15	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x	x	x	x	x
0,2	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x	x	x	x	x
0,25	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x	x	x	x	x
0,3	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x	x	x	x	x
0,4	64	20	80	20	80	20	80	32	96	40	120	48	96	48	120	48	x	x	x	x	x		x	x	x
0,5	48	20	60	20	60	20	70	32	80	40	96	40	96	48	120	48	120	60	160	x	x	x	x	x	x
0,6	48	20	60	20	60	20	70	32	80	40	96	40	96	48	120	48	120	60	160	x	x	x	x	x	x
0,7	48	20	60	20	60	20	70	32	80	40	96	40	96	48	120	48	120	60	160	x	x	x	x	x	x
0,8	40	20	48	20	48	20	60	24	70	32	80	32	96	48	120	48	120	60	160	80	x	x	x	x	x
0,9	40	20	48	20	48	20	60	24	70	32	80	32	96	40	120	48	120	60	160	80	x	x	x	x	x
1	40	20	48	20	48	20	60	24	70	32	80	32	96	40	120	48	120	60	160	80	x	x	x	x	x
1,1	40	20	48	20	48	20	60	24	70	32	80	32	96	40	120	48	120	60	128	80	150	x	160	x	x
1,2	40	20	48	20	48	20	60	24	70	32	80	32	96	40	120	48	120	60	128	80	150	x	160	x	x
1,3	40	20	40	20	40	20	48	24	60	32	70	32	96	40	96	48	120	48	128	64	150	x	160	x	x
1,4	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
1,5	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
1,6	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
1,7	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
1,8	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
1,9	40	20	40	20	40	20	48	24	60	32	70	32	80	40	96	48	120	48	128	64	150	x	160	x	x
2	40	20	40	20	40	20	48	24	60	32	70	32	80	40	80	48	120	48	100	64	128	x	128	x	x
2,5	40	20	40	20	40	20	48	24	60	32	70	32	80	40	80	48	120	40	100	48	128	x	128	x	x
3	24	15	45	20	40	20	48	24	60	32	70	32	80	32	80	40	120	40	100	40	128	x	128	x	x
3,5	24	20	45	20	40	20	48	24	60	32	70	32	80	32	80	40	120	40	100	40	128	x	128	x	x
4	24	15	35	20	35	20	40	24	48	32	60	32	70	32	80	40	96	40	100	40	128	x	128	x	x
4,5	24	15	24	15	32	15	32	20	40	24	48	24	60	24	70	32	80	40	100	40	128	x	100	x	x
5	24	15	24	15	32	15	32	20	40	24	48	24	60	24	70	32	80	40	100	40	128	x	100	x	x
5,5	24	15	24	15	32	15	32	20	40	24	48	24	60	24	70	32	80	40	100	40	128	x	100	x	x
6	24	15	24	15	32	15	32	20	40	24	48	24	60	24	70	32	80	40	100	40	128	x	100	x	x

Tooth form A = fine-toothed

Tooth form B = rough toothed