

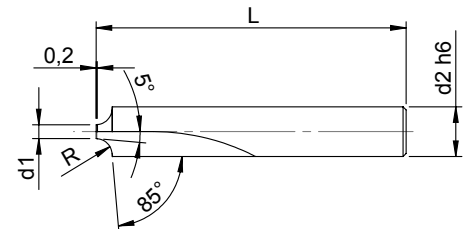
VHM MINI - CORNER ROUNDING CUTTERS

VHM Mini - Corner Rounding Cutters are used for chamfering and milling small radius forms. Our standard programme covers already a multitude of tool versions. Customized tool types can be manufactured according to sample, drawing or work piece drawing.



STANDARD CUTTERS - VHM

- Dimensions: Shank diameter 3 -12 mm, with parallel shank h6
- Clamping: Without clamping flat
- Gearing: Straight toothed, 2 flutes
- Form: With runout 5°
- Type: Relief-ground



Radius	Cutting edge-Ø d1 (mm)	Shank-Ø d2 (mm)	Length L (mm)	Flutes	Art. No. VHM
0,1	1,0	3	50	2	57090
0,2	1,0	3	50	2	57100
0,3	1,0	3	50	2	57110
0,4	1,0	3	50	2	57120
0,5	1,5	4	50	2	57130
0,6	1,5	4	50	2	57140
0,7	1,5	4	50	2	57150
0,8	1,5	4	50	2	57160
0,9	1,5	4	50	2	57170
1	1,5	4	50	2	57180
1,1	2	6	50	2	57190
1,2	2	6	50	2	57200
1,3	2	6	50	2	57210
1,4	2	6	50	2	57220
1,5	2	6	50	2	57230
1,6	2	6	50	2	57240
1,7	2	6	50	2	57250
1,8	2	6	50	2	57260
1,9	2,5	6	50	2	57270
2,0	2,5	8	50	2	57280
2,1	2,5	8	50	2	57290
2,2	2,5	8	50	2	57300
2,3	2,5	8	50	2	57310
2,4	2,5	8	50	2	57320
2,5	2,5	8	50	2	57330
2,6	2,5	8	50	2	57340

SPECIAL DESIGN

- Material : VHM
- Form: According to sample, drawing or work piece drawing
- Dimensions: Design according to feasibility and customer requirement
- Clamping: With or without clamping flat
- Gearing: 3, Straight toothed